



**SUBMARINE MAINTENANCE BUILDING - PERSPECTIVE VIEW**

**GENERAL NOTES**

- ALL DIMENSIONS ARE IN MILLIMETRES U.N.O.
- ALL NOTCHES IN MEMBER TO HAVE 1mm RADIUS IN CORNER
- GRIND SMOOTH ALL SHARP CORNERS
- MARK NOS MUST BE CLEARLY SHOWN ON ALL ITEMS
- ALL WELDS SHALL BE CONTINUOUS FILLET WELDS U.N.O. SIZE AS FOLLOWS:  
 6mm FOR LESS THAN OR EQUAL TO 16 THK UNO  
 8mm FOR GREATER THAN 16 THK AND LESS THAN 32 THK UNO  
 10mm FOR GREATER THAN OR EQUAL TO 32 THK UNO
- ALL BUTT WELDS SHALL BE FULL PENETRATION CONTINUOUS UNO
- ALL HOLES Dia. 22mm UNO

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