



3-D VIEW

TOTAL TONNAGE IN KILOS	MEMBERS		CLEATS		PLATES		BOLTS
	QTY	KILOS	QTY	KILOS	QTY	KILOS	QTY
90223	2513	87257	406	913	1407	2053	3639

REV	REVISION DESCRIPTION	DATE
A	ISSUED FOR APPROVAL	24/10/02
B	ISSUED FOR CONSTRUCTION	30/11/02

- GENERAL NOTES**
- ALL DIMENSIONS ARE IN MILLIMETRES U.N.O.
  - ALL PLATES TO BE TO AS 3678 GR 250 U.N.O.
  - ALL SECTIONS TO BE AS 3679 GR 300+ U.N.O.
  - ALL RHS AND SHS TO BE TO AS 1163 GR 350 U.N.O.
  - ALL NOTCHES IN MEMBER TO HAVE 11mm RADIUS IN CORNER
  - MARK Nos. MUST BE CLEARLY SHOWN ON ALL ITEMS
  - WELDING SYMBOLS SHOWN ARE TO AS Z6
  - ALL WELDS 6 mm CONT. FILLET U.N.O.
  - ALL WELDING AND WELD PREPARATION FOR STRUCTURAL MEMBERS TO BE AS 1554, Part 1
  - GRIND SMOOTH ALL SHARP CORNERS
  - ALL HOLES 22 DIA U.N.O.

CLIENT: **WALPETT ENGINEERING P/L**  
 PROJECT: **FORREST, ACT**  
 TITLE: **SYDNEY AVE, OFFICE DEVELOPMENT STEELWORK DETAILS**

BY	DATE	REV
BP	30/11/02	B
NAM	30/11/02	

APPROVED: [Signature]  
 SCALE: NTS SHEET SIZE A1  
 JOB No: 2317WP

